

Metrisk gevind 60°

Nominal diameter	Stigning i mm.	Inderdiameter		Gevindbor	
		6 H min.	6 H max.	Skæring	Formning
M 1	0,25	0,729	0,785	0,75	0,90
M 1,1	0,25	0,829	0,885	0,85	1,00
M 1,2	0,25	0,929	0,985	0,95	1,10
M 1,4	0,3	1,075	1,160	1,10	1,25
M 1,6	0,35	1,221	1,321	1,25	1,45
M 1,8	0,35	1,421	1,521	1,45	1,65
M 2	0,4	1,567	1,679	1,60	1,80
M 2,2	0,45	1,713	1,838	1,75	2,00
M (2,3)	0,4	1,867	1,979	1,90	2,10
M 2,5	0,45	2,013	2,138	2,05	2,30
M (2,6)	0,45	2,113	2,238	2,20	2,40
M 3	0,5	2,459	2,599	2,50	2,80
M 3,5	0,6	2,850	3,010	2,90	3,20
M 4	0,7	3,242	3,422	3,30	3,70
M 4,5	0,75	3,688	3,878	3,75	4,20
M 5	0,8	4,134	4,334	4,20	4,60
M 6	1,0	4,917	5,153	5,00	5,50
M 7	1,0	5,917	6,153	6,00	6,50
M 8	1,25	6,647	6,912	6,80	7,40
M 9	1,25	7,647	7,912	7,80	8,40
M 10	1,5	8,376	8,676	8,50	9,30
M 11	1,5	9,376	9,676	9,50	10,30
M 12	1,75	10,106	10,441	10,25	11,20
M 14	2,0	11,835	12,210	12,00	13,00
M 16	2,0	13,835	14,210	14,00	15,00
M 18	2,5	15,294	15,744	15,50	16,80
M 20	2,5	17,294	17,744	17,50	18,80
M 22	2,5	19,294	19,744	19,50	20,80
M 24	3,0	20,752	21,252	21,00	22,50
M 27	3,0	23,752	24,252	24,00	25,50
M 30	3,5	26,211	26,711	26,50	
M 33	3,5	29,211	29,711	29,50	
M 36	4,0	31,670	32,270	32,00	
M 39	4,0	34,670	35,270	35,00	
M 42	4,5	37,129	37,799	37,50	
M 45	4,5	40,129	40,799	40,50	
M 48	5,0	42,587	43,297	43,00	
M 52	5,0	46,587	47,297	47,00	
M 56	5,5	50,046	50,796	50,50	
M 60	5,5	54,046	54,796	54,50	
M 64	6,0	57,505	58,305	58,00	
M 68	6,0	61,505	62,305	62,00	

G-rørgvind (BSP) 55°

Nom. dia.	Gevind pr. 1"	Udvend. dia.	Inderdiameter		Gevindbor	
			min.	max.	Skæring	Formning
1/16	28	7,723	6,561	6,843	6,70	7,40
1/8	28	9,728	8,566	8,848	8,70	9,40
1/4	19	13,157	11,445	11,890	11,75	12,60
3/8	19	16,662	14,950	15,395	15,25	16,00
1/2	14	20,955	18,631	19,172	19,00	20,20
5/8	14	22,911	20,587	21,128	21,00	22,10
3/4	14	26,441	24,117	24,658	24,50	25,70
7/8	14	30,201	27,877	28,418	28,30	29,40
1	11	33,249	30,291	30,931	30,50	32,30
1 1/8	11	37,897	34,939	35,579	35,50	
1 1/4	11	41,910	38,952	39,592	39,50	
1 1/2	11	44,323	41,365	42,005	41,50	
1 3/4	11	47,803	44,845	45,485	45,00	
2	11	53,746	50,788	51,428	51,00	
2 1/4	11	59,614	56,656	57,296	57,00	
2 1/2	11	65,710	62,752	63,392	63,00	
2 3/4	11	75,184	72,226	72,866	72,50	
3	11	81,534	78,576	79,216	79,00	
	11	87,884	84,926	85,566	85,50	

Tr-trapezgevind 30°

Nom. dia.	Stigning	Inderdiameter		Gevindbor
		min.	max.	
Tr 8	1,5	6,500	6,690	6,60
Tr 10	2	8,000	8,236	8,20
Tr 10	3	7,000	7,315	7,30
Tr 12	3	9,000	9,315	9,30
Tr 14	3	11,000	11,315	11,30
Tr 14	4	10,000	10,375	10,30
Tr 16	4	12,000	12,375	12,30
Tr 18	4	14,000	14,375	14,30
Tr 20	4	16,000	16,375	16,30
Tr 22	5	17,000	17,450	17,40
Tr 24	5	19,000	19,450	19,40
Tr 26	5	21,000	21,450	21,40
Tr 28	5	23,000	23,450	23,40
Tr 30	6	24,000	24,500	24,40
Tr 32	6	26,000	26,500	26,40
Tr 36	6	30,000	30,500	30,40
Tr 40	7	33,000	33,500	33,40

Metrisk fingevind 60°

Nominal diameter	Stigning i mm.	Inderdiameter		Gevindbor	
		6 H min.	6 H max.	Skæring	Formning
M 3	0,35	2,621	2,677	2,65	2,83
M 4	0,5	3,459	3,599	3,50	3,75
M 5	0,5	4,459	4,599	4,50	4,75
M 6	0,75	5,189	5,379	5,25	5,63
M 7	0,75	6,189	6,379	6,25	6,63
M 8	0,75	7,189	7,379	7,25	7,63
M 8	1,0	6,918	7,154	7,00	7,50
M 9	1,0	7,918	8,154	8,00	8,50
M 10	0,75	9,189	9,379	9,25	9,63
M 10	1,0	8,918	9,154	9,00	9,50
M 10	1,25	8,648	8,913	8,75	9,38
M 11	1,0	9,918	10,154	10,00	10,50
M 12	1,0	10,918	11,154	11,00	11,50
M 12	1,25	10,648	10,913	10,75	11,38
M 12	1,5	10,377	10,677	10,50	11,25
M 13	1,0	11,918	12,154	12,00	12,50
M 14	1,0	12,918	13,154	13,00	13,50
M 14	1,25	12,648	12,913	12,75	13,38
M 14	1,5	12,377	12,677	12,50	13,25
M 15	1,0	13,918	14,154	14,00	14,50
M 15	1,5	13,377	13,677	13,50	14,25
M 16	1,0	14,918	15,154	15,00	15,50
M 16	1,5	14,377	14,677	14,50	15,25
M 17	1,0	15,918	16,154	16,00	16,50
M 18	1,0	16,918	17,154	17,00	17,50
M 18	1,5	16,377	16,677	16,50	17,25
M 18	2,0	15,836	16,211	16,00	17,00
M 20	1,0	18,918	19,154	19,00	19,50
M 20	1,5	18,377	18,677	18,50	19,25
M 20	2,0	17,836	18,211	18,00	19,00
M 22	1,0	20,918	21,154	21,00	21,50
M 22	1,5	20,377	20,677	20,50	21,25
M 22	2,0	19,836	20,211	20,00	21,00
M 24	1,0	22,918	23,154	23,00	23,50
M 24	1,5	22,377	22,677	22,50	23,25
M 24	2,0	21,836	22,211	22,00	23,00
M 25	1,0	23,918	24,154	24,00	24,50
M 25	1,5	23,377	23,677	23,50	24,25
M 26	1,5	24,377	24,677	24,50	25,25
M 27	1,5	25,377	25,677	25,50	26,25
M 27	2,0	24,836	25,211	25,00	26,00
M 28	1,5	26,377	26,677	26,50	27,25
M 30	1,5	28,377	28,677	28,50	29,25
M 30	2,0	27,836	28,211	28,00	29,00
M 32	1,5	30,377	30,677	30,50	31,25
M 33	1,5	31,377	31,677	31,50	32,25
M 33	2,0	30,836	31,211	31,00	32,00
M 35	1,5	33,377	33,677	33,50	34,25
M 36	1,5	34,377	34,677	34,50	35,25
M 36	2,0	33,836	34,211	34,00	35,00
M 36	3,0	32,754	33,254	33,00	34,50
M 38	1,5	36,377	36,677	36,50	37,25
M 39	1,5	37,377	37,677	37,50	38,25
M 39	2,0	36,836	37,211	37,00	38,00
M 39	3,0	35,754	36,254	36,00	37,50

W/WF-gevind 55°

Nom. dia.	Gevind pr. 1"	Udvend. dia.	Gevindbor	
			Skæring	Formning
W-Grovgev.				
1/16	60	1,588	1,20	
3/32	48	2,381	1,90	
1/8	40	3,175	2,60	2,80
3/16	32	3,969	3,20	3,50
1/4	24	4,762	3,80	4,10
5/16	24	5,556	4,60	4,90
3/8	20	6,350	5,20	5,60
1/2	18	7,938	6,60	7,10
5/8	16	9,525	8,00	8,60
3/4	14	11,112	9,40	10,00
1	12	12,700	10,50	11,50
1 1/8	12	14,288	12,00	13,00
1 1/4	11	15,875	13,50	14,50
1 1/2	10	19,050	16,50	17,50
1 3/4	9	22,225	19,50	20,60
2	8	25,400	22,50	
2 1/8	7	28,575	25,00	
2 1/4	7	31,750	28,00	
2 3/8	6	34,925	31,00	
2 1/2	6	38,100	34,00	
2 3/4	5	44,450	39,50	
3	4 1/2	50,800	45,50	
W-Finegev.				
3/16	32	4,762	4,00	
1/4	28	5,556	4,60	
5/16	26	6,350	5,40	
3/8	22	7,938	6,80	
1/2	20	9,525	8,30	
5/8	18	11,112	9,80	
3/4	16	12,700	11,00	
7/8	16	14,288	12,50	
1	14	15,875	14,00	

UNC-gevind 60°

Nom. dia.	Gevind pr. 1"	Udvend. dia. mm.	Inderdiameter		Gevindbor	
			2 B min.	2 B max.	Skæring	Formning
No. 1	64	1,854	1,425	1,582	1,55	
No. 2	56	2,184	1,694	1,872	1,85	1,96
No. 3	48	2,515	1,941	2,146	2,10	2,25
No. 4	40	2,845	2,156	2,385	2,35	2,50
No. 5	40	3,175	2,487	2,697	2,65	2,85
No. 6	32	3,505	2,642	2,896	2,85	3,10
No. 8	32	4,166	3,302	3,531	3,50	3,80
No. 10	24	4,826	3,683	3,962	3,90	4,30
No. 12	24	5,486	4,343	4,597	4,50	5,00
1/4	20	6,350	4,976	5,268	5,10	5,70
5/16	18	7,938	6,411	6,734	6,60	7,20
3/8	16	9,525	7,805	8,164	8,00	8,70
7/16	14	11,112	9,149	9,550	9,40	10,20
1/2	13	12,700	10,584	11,013	10,80	11,70
5/8	12	14,288	11,996	12,456	12,20	13,30
3/4	11	15,875	13,376	13,868	13,50	14,80
7/8	10	19,050	16,299	16,833	16,50	
1	9	22,225	19,169	19,748	19,50	